## F-SERIES COMPACT WHEEL LOADERS

21F I 121F I 221F I 321F





# PERFECT IN ANY MISSION

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EXPERTS FOR THE REAL WORLD
SINCE 1842

## **HERITAGE**

## A TRADITION OF INDUSTRY FIRSTS





### **EXPERTS FOR THE REAL WORLD**

### **SINCE 1842**

- 1842 Case is founded.
- 1869 First Case portable steam engine road construction is born.
- 1957 The first factory integrated loader/backhoe
  in the world: a Case industry
  first.
- 1958 The first Case 4-WD wheel loader, the W9.

- 1992 Case expands its wheel loader range with 21B,121B, 221B and 321B models.
- 1998 Ride control on loader backhoes and skid steer loaders: another Case first.
- 2001 The exclusive Cooling Cube in Case wheel loaders means clean engine, reliability and massive bucket payloads.
- 2005 The E-Series compliant with EU Stage IIIA / Tier 3 regulations and with High Travel Speed option is launched.
- 2014 Case launches
  Tier 4 Final / EU Stage IIIB
  compact wheel loaders.
- 2015 Case extends its European product line-up with the new grader range.

## **ENGINE**

## **PERFECT IN EVERY MISSION**





## **LOW EMISSIONS**

## FPT, in-house advanced engine technology

Case equipment features the advanced in-house engine technology developed by sister company FPT Industrial that pioneered low emissions, high efficiency solutions for on- and off-road applications. With a broad portfolio of technologies and products, FPT brings to Case customers the competitive advantage of powertrain technologies that reliably delivers high performance with low operating costs – proven technologies from a global engine manufacturer that produces as many as 600,000 engines a year.

- 3.4 liter 4-cylinder Turbocharged Multiple Injection High Pressure Common Rail Engine with Waste Gate for optimum turbo pressure stability
- Tier 4 final / EU Stage IIIB compliant using **Maintenance Free** Technology:
- The DOC produces NO<sub>2</sub> by the oxidation of NO

Model	21F	121F	221F	321F
Power	58 hp / 43	64 hp / 48 kW	74 hp / 55 kW	74 hp / 55 kW
Torque	245 N.m	261 N.m	316 N.m	316 N.m



# F-SERIES COMPACT WHEEL LOADERS





## OUTSTANDING STABILITY

## Oscillating rear axle

The combination of the articulated joint and the rear oscillating axle reduces maximum cab oscillation by 50% or more.



## **MILLIMETRIC CONTROL**

## Inch and brake pedal

It progressively disengages the transmission during the decelerating phase and progressively engages the brakes.

## PRODUCTIVITY AND PRECISION

## **IN EVERY MISSION**







### **LOW CAB PROFILE**

### Take the shortest path

No waste of time with the reduced cab height:

21F and 121F: 2.46 m
221F: 2.63 m
321F: 2.68 m

You can always take the shortest path from point A to point B - in indoor jobs or when transporting on a truck.



## **SUPERIOR DUMP HEIGHT**

### Centred and higher loading

The superior hinge pin height and the Case "banana" arms make it easy to load at the centre of the trailer without touching the edge with the arms.

## **MAIN REASONS**

## **TO CHOOSE THE F-SERIES**



### **HIGH VERSATILITY**

Easy asphalt planing, snow blowing, brooming, compacting and much more with:

- 1 or 2 auxiliary hydraulic circuit
- Creep speed: max flow at constant low speed
- High flow option on 221F and 321F
- The wide offering of Case attachments



## **COMFORTABLE AND SAFE CAB**

- 10 air vents ensure perfect climate control in all seasons
- Control all functions from the joystick



## FAST ATTACHMENT CHANGE OVER

- Hydraulic coupler controlled from the all-in-one joystick
- Depressurized push-pull connectors





### **AUTO-RIDE CONTROL**

Ride Control, activated only when needed, over 7 km/h prevents arm bouncing.



### **HIGH PAYLOAD**

- From 1,9 t up to 2,5 t tipping load
- Auto-Ride Control optimizes bucket retention



### **SHORT TURNING RADIUS**

Makes your day-to-day job easier when working in tight spaces.



### **LOW CAB PROFILE**

Easy transport on truck, quick access to the cab

- 21F and 121F: 2.46 m
- 221F: 2.63 m
- 321F: 2.68 m



### **CAB SAFETY**

Keeps you protected in case the machine rolls over or a 227 kg object falls from 5 m high (ROPS and FOPS level II).



### **LOW EMISSIONS**

- EU Stage IIIB / Tier 4 final compliant
- No particulate filter
- No fuel injectors in the exhaust





## FAST TRAVELLING

- Engage Turtle/Rabbit speed under load
- 221F and 321F are available in High
- Travel Speed (HTS) version: 33 km/h



### **EASY ACCESS**

Step in and out of the cab in a second.



### **OUTSTANDING STABILITY**

- Oscillating rear axle
- Easier levelling on rough terrains

# ATTACHMENTS GREAT ADAPTABILITY



### **HIGH VERSATILITY**

Ready for every attachment







## FAST ATTACHMENT CHANGE OVER

## Plug and unplug your attachment in a few seconds

With the depressurized push-pull connectors you will never need hand tools to swap your attachments

### Front electrical socket

For multi-functioning or special attachments

### Standard flow or high flow

- Standard Flow (Max pressure: 230 bar):
  - 21F-121F: 67 lpm @ 2500 rpm
  - 221F-321F: 85 lpm @ 2500 rpm
- The High Flow package is available on 221F-321F:
  - 130 lpm @ 2500 rpm

High Flow option always comes as part of a package including Creep Speed, Front electrical socket and Return Depressurized Drain.

# **COMFORT AND SAFETY IN ALL WORK CONDITIONS**



10 air vents

Tilting adjustment of the steering wheel



### **CAB SAFETY**

Cab structure: ROPS and FOPS level 2 come as standard

Designed to protect the operator in case the machine rolls over or a 227 kg rock falls from 5 meters height on the roof.



## **EASY ACCESS**

Easy entrance

With low cab floor and wide steps.

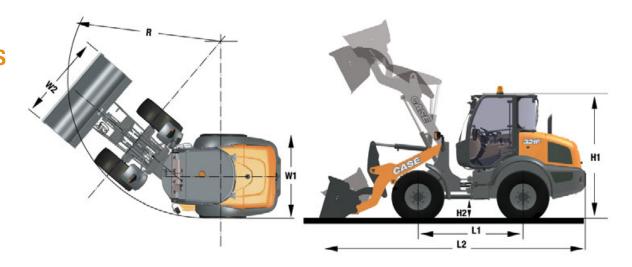
### If you want even more

The Deluxe Option includes an additional storage compartment under you left hand, storage spaces around the seat and height adjustment of the steering wheel.

## **F-SERIES**

## **COMPACT WHEEL LOADERS**

## GENERAL DIMENSIONS



	21F	121F	<b>221F</b>	321F
H1	2.46 m	2.46 m	2.63 m	2.68 m
H2	45 cm	45 cm	44 cm	49 cm
W1	1.74 m	1.74 m	1.80 m	1.86 m
W2	1.90 m	2.05 m	2.05 m	2.10 m
L1	2.08 m	2.08 m	2.22 m	2.23 m
R	3.72 m	3.72 m	3.99 m	3.99 m

### **TRANSMISSION**

Hydrostatic 4-wheel Drive Transmission \_\_\_\_\_ Travel speed is proportional to the pressure on the throttle.

**Speed with standard tyres** 

Operating speed range	0-5 km/h
Travel speed range (STD speed version)	0-20 km/h
Travel speed range (High speed version)	0-14.4 km/h
Optional High Travel Speed	33 km/h
(upon request on 221F and 321F)	

### "Inch & Brake" Pedal

Power transfer from the transmission to the bucket hydraulics at constant rpm. Optimum speed control at low speed.

**Optional Creep Speed** (upon request on 221F and 321F): Set and adjust travel speed in the 1-20km/h (STD speed version) 1-14.4km/h (High speed version) range, adjust engine rpm for hand-free asphalt planing, snow blowing, brooming.

### **DIFFERENTIAL CHOICE**

Limited slip front & rear (all models) or Front & rear open diff (21F & 121F) or open with 100% lock on front and rear differentials (221F & 321F)

### **TYRES**

Standard	
21F/121F	12.5-18
221F	12.5-20
321F	14.5-20
More special tyres upon request	

### **BRAKES**

Standard brakes	disc brake.
Located in hubs for 221F/321F, cer	ntre mounted for 21F/121F
Parking brakes	disc brake on transmission shaft

### **STEERING**

Fully hydraulic center pivot steering. Front and rear wheels follow the same track. Steering angle of 40° to each side. Emergency steering function.

### **ELECTRICAL SYSTEM**

Voltage	12 V
Battery	95 A.h
Alternator	120 A.h

### **CAPACITIES**

Diesel	86 I
Engine oil	71
Cooling liquid	13 I
Total hydraulic oil	53 I
Front axle	91
Rear axle	11 l

### **HYDRAULICS**

Gear pump for loading and steering hydraulics Priority valve favouring steering hydraulics

3rd or 4th functions are proportionally controlled by the All-in-one Joystick with , Flow memory button as standard.

#### **Standard Flow**

21F-121F	67 lpm @ 2500 rpm
221F-321F	85 lpm @ 2500 rpm
High Flow package	
available upon request on	
221F-321F	130 lpm @ 2500 rpm

#### **NOISE** AND VIBRATIONS

External - Guaranteed acoustic power-level LWA (	1)101 dB
Cab interior - Sound Pressure Level (2)	71 dB
Hand- / arm- / body -vibration (3)	$< 2.5 / 0.5 \text{ m/s}^2$
(1) According to 2000/14/EG & appendixes.	

(2) According to ISO 6396.

(3) According to ISO 8041

#### **EMISSIONS**

Tier 4 final / EU Stage 3B

## **SPECIFICATIONS**

### **EASY PALLET LOADING**

Linkage: Mechanical self-levelling on XT and Z-bar



**Z-bar** is the most versatile linkage type. It offers more breakout force thanks to the 2 lifting cylinders and a higher dump height.

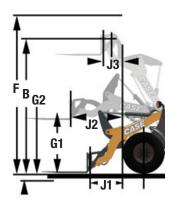


**XT** is the best linkage for pallet handling. Visibility on the pallet is the best with one lifting cylinder only and payload is optimum

121F

121F

### **SPECIFICATIONS WITH FORKS**

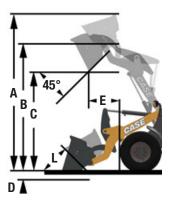


<b>Z-BAR</b>	XT	Z-BAR	XT	Z-BAR	Z-BAR
2.8 t	3.0 t	3.0 t	3.2 t	3.1 t	3.6 t
2.4 t	2.6 t	2.6 t	2.8 t	2.7 t	3.0 t
1.9 t	2.1 t	2.1 t	2.2 t	2.2 t	2.5 t
3.48 m	3.63 m	3.53 m	3.65 m	3.63 m	3.73 m
3.14 m	3.11 m	3.18 m	3.13 m	3.29 m	3.40 m
2.90 m	2.96 m	2.95 m	2.97 m	3.08 m	3.19 m
1.27 m	1.34 m	1.27 m	1.34 m	1.34 m	1.39 m
0.94 m	0.77 m	1.01 m	0.80 m	0.99 m	0.99 cm
1.35 m	1.26 m	1.41 m	1.27 m	1.43 m	1.43 cm
0.59 m	0.46 m	0.63 m	0.47 m	0.61 m	0.61 m
5020 kg	4910 kg	5310 kg	5090 kg	5559 kg	6060 kg
	2.8 t 2.4 t 1.9 t 3.48 m 3.14 m 2.90 m 1.27 m 0.94 m 1.35 m 0.59 m	2.8 t 3.0 t 2.4 t 2.6 t 1.9 t 2.1 t 3.48 m 3.63 m 3.14 m 3.11 m 2.90 m 2.96 m 1.27 m 1.34 m 0.94 m 0.77 m 1.35 m 1.26 m 0.59 m 0.46 m	2.8 t     3.0 t       2.4 t     2.6 t       1.9 t     2.1 t       3.48 m     3.63 m       3.14 m     3.11 m       2.90 m     2.96 m       2.95 m     1.27 m       0.94 m     0.77 m       1.35 m     1.26 m       0.59 m     0.46 m       0.63 m	2.8 t     3.0 t     3.0 t     3.2 t       2.4 t     2.6 t     2.6 t     2.8 t       1.9 t     2.1 t     2.1 t     2.2 t       3.48 m     3.63 m     3.53 m     3.65 m       3.14 m     3.11 m     3.18 m     3.13 m       2.90 m     2.96 m     2.95 m     2.97 m       1.27 m     1.34 m     1.27 m     1.34 m       0.94 m     0.77 m     1.01 m     0.80 m       1.35 m     1.26 m     1.41 m     1.27 m       0.59 m     0.46 m     0.63 m     0.47 m	2.8 t         3.0 t         3.0 t         3.2 t         3.1 t           2.4 t         2.6 t         2.6 t         2.8 t         2.7 t           1.9 t         2.1 t         2.1 t         2.2 t         2.2 t           3.48 m         3.63 m         3.53 m         3.65 m         3.63 m           3.14 m         3.11 m         3.18 m         3.13 m         3.29 m           2.90 m         2.96 m         2.95 m         2.97 m         3.08 m           1.27 m         1.34 m         1.27 m         1.34 m         1.34 m           0.94 m         0.77 m         1.01 m         0.80 m         0.99 m           1.35 m         1.26 m         1.41 m         1.27 m         1.43 m           0.59 m         0.46 m         0.63 m         0.47 m         0.61 m

21F

**21F** 

## **SPECIFICATIONS WITH BUCKET**



		<b>Z-BAR</b>	XT	Z-BAR	XT	Z-BAR	Z-BAR
	Bucket Volume (SAE)	0.7-1.0 m <sup>3</sup>		0.8-1.1 m <sup>3</sup>		0.9 - 1.2 m <sup>3</sup>	1.0 - 1.3 m <sup>3</sup>
	Tipping load straight	3.9 t	3.8 t	4.1 t	4.1 t	4.2 t	4.6 t
	Tipping load at full turn (40°)	3.2 t	3.3 t	3.3 t	3.5 t	3.6 t	3.7 t
	Payload @50%	1.6 t	1.6 t	1.7 t	1.8 t	1.8 t	1.9 t
	Breakout Force	5925 daN	4024 daN	5375 daN	3849 daN	6269 daN	6194 daN
L2	Length with bucket	5.28 m	5.23 m	5.39 m	5.33 m	5.62 m	5.68 m
Α	Max bucket height	3.94 m	3.94 m	4.01 m	4.09 m	4.18 m	4.32 m
В	Hinge pin height	3.14 m	3.11 m	3.18 m	3.13 m	3.29 m	3.40 m
С	Dump height @45°	2.49 m	2.34 m	2.52 m	2.35 m	2.60 m	2.69 m
D	Dig Depth	7.3 cm	13 cm	12 cm	14 cm	10 cm	8.4 cm
Ε	Reach at full height	77 cm	71 cm	83 cm	74 cm	85 cm	85 cm
	Operating weight (std. bucket)	5115 kg	5015 kg	5423 kg	5208 kg	5694 kg	6195 kg
	Operating weight (4-in-1 bucket)	5414 kg	5304 kg	5742 kg	5507 kg	6034 kg	6535 kg
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321F

<sup>\*</sup> on even ground, according to ISO 8313 and EN 474-3





CNH INDUSTRIAL
DEUTSCHLAND GMBH
Case Baumaschinen
Benzstr. 1-3 - D-74076 Heilbronn
DEUTSCHLAND

CNH INDUSTRIAL MAQUINARIA SPAIN, S.A. Avda. José Gárate, 11 28823 Coslada (Madrid) ESPAÑA CNH INDUSTRIAL FRANCE, S.A. 16-18 Rue des Rochettes 91150 Morigny-Champigny FRANCE

CNH INDUSTRIAL ITALIA SPA Strada di Settimo, 323 10099 San Mauro Torinese (TO) ITALIA CNH INDUSTRIAL - UK First Floor, Barclay Court 2, Heavens Walk, Doncaster - DN4 5HZ UNITED KINGDOM

CASE CUSTOMER CENTRE PARIS RN 330 - Penchard 77122 - Monthyon FRANCE CNH INDUSTRIAL - SOUTH AFRICA Waterfall Business Park Bekker Street, Howick Close 1685 Midrand - Johannesburg REPUBLIC OF SOUTH AFRICA

CNH INDUSTRIAL - MIDDLE EAST DAFZA - Dubai Airport Free Zone West Wing 4 B, Office 642 P.O. Box 54588, Dubai, UNITED ARAB EMIRATES

NOTE: Standard and optional fittings can vary according to the demands and specific regulations of each country. The illustrations may include optional rather than standard fittings - consult your Case dealer. Furthermore, CNH Industrial reserves the right to modify machine specifications without incurring any obligation relating to such changes.

Conforms to directive 2006/42/EC



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